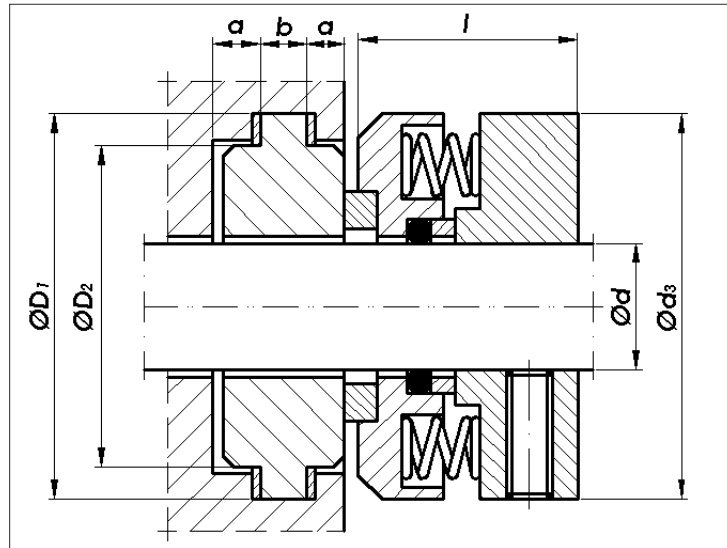


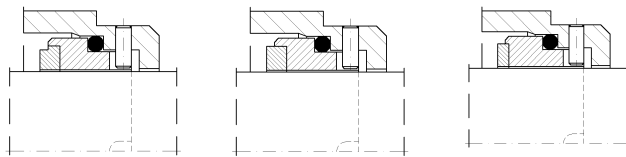
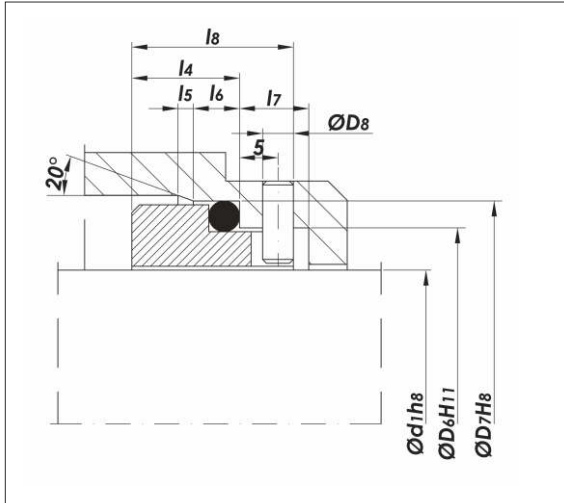
# CHEM NV-4



d	D <sub>1</sub>	D <sub>2</sub>	d <sub>3</sub>	a	b	l
25	53	42	60	5,0	8	42
30	60	49	65	7,5	11	42
35	68	54	70	7,5	11	42
45	81	67	80	7,5	11	42
50	86	72	85	7,5	11	42

+

**S1**  
DIN 24960



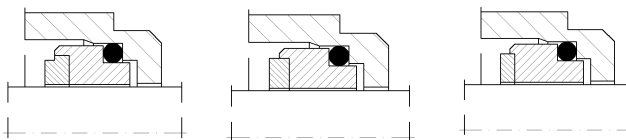
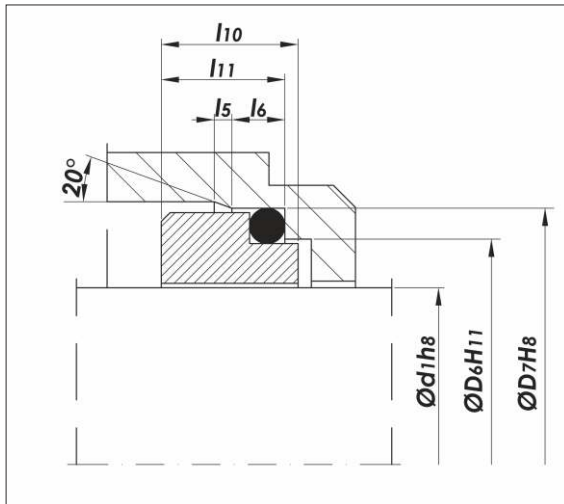
S1.1

S1.2

S1.3

$d_1$	$D_6$	$D_7$	$D_8$	$l_4$	$l_5$	$l_6$	$l_7$	$l_8$
10	17	21	3	10.0	1.5	4	8.5	17.5
12	19	23	3	10.0	1.5	4	8.5	17.5
14	21	25	3	10.0	1.5	4	8.5	17.5
16	23	27	3	10.0	1.5	4	8.5	17.5
18	27	33	3	11.5	2.0	5	9.0	19.5
20	29	35	3	11.5	2.0	5	9.0	19.5
22	31	37	3	11.5	2.0	5	9.0	19.5
24	33	39	3	11.5	2.0	5	9.0	19.5
25	34	40	3	11.5	2.0	5	9.0	19.5
28	37	43	3	11.5	2.0	5	9.0	19.5
30	39	45	3	11.5	2.0	5	9.0	19.5
32	42	48	3	11.5	2.0	5	9.0	19.5
33	42	48	3	11.5	2.0	5	9.0	19.5
35	44	50	3	11.5	2.0	5	9.0	19.5
38	49	56	4	14.0	2.0	6	9.0	22.0
40	51	58	4	14.0	2.0	6	9.0	22.0
43	54	61	4	14.0	2.0	6	9.0	22.0
45	56	63	4	14.0	2.0	6	9.0	22.0
48	59	66	4	14.0	2.0	6	9.0	22.0
50	62	70	4	15.0	2.5	6	9.0	23.0
53	65	73	4	15.0	2.5	6	9.0	23.0
55	67	75	4	15.0	2.5	6	9.0	23.0
58	70	78	4	15.0	2.5	6	9.0	23.0
60	72	80	4	15.0	2.5	6	9.0	23.0
63	75	83	4	15.0	2.5	6	9.0	23.0
65	77	85	4	15.0	2.5	6	9.0	23.0
68	81	90	4	18.0	2.5	7	9.0	26.0
70	83	92	4	18.0	2.5	7	9.0	26.0
75	88	97	4	18.0	2.5	7	9.0	26.0
80	95	105	4	18.2	3.0	7	9.0	26.2
85	100	110	4	18.2	3.0	7	9.0	26.2
90	105	115	4	18.2	3.0	7	9.0	26.2
95	110	120	4	17.2	3.0	7	9.0	25.2
100	115	125	4	17.2	3.0	7	9.0	25.2

**S2**  
DIN 24960



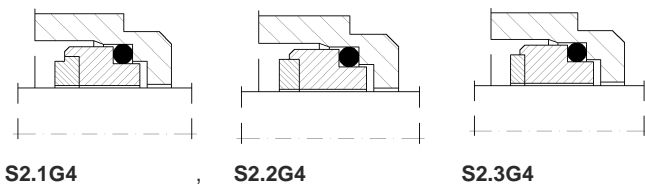
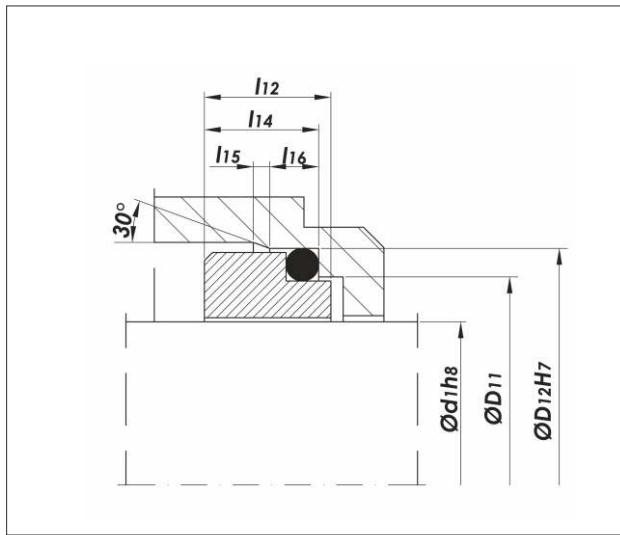
S2.1

S2.2

S2.3

$d_1$	$D_6$	$D_7$	$l_5$	$l_6$	$l_{10}$	$l_{11}$
10	17	21	1.5	4	7.5	6.6
12	19	23	1.5	4	7.5	6.6
14	21	25	1.5	4	7.5	6.6
16	23	27	1.5	4	7.5	6.6
18	27	33	2.0	5	8.5	7.5
20	29	35	2.0	5	8.5	7.5
22	31	37	2.0	5	8.5	7.5
24	33	39	2.0	5	8.5	7.5
25	34	40	2.0	5	8.5	7.5
28	37	43	2.0	5	8.5	7.5
30	39	45	2.0	5	8.5	7.5
32	42	48	2.0	5	8.5	7.5
33	42	48	2.0	5	8.5	7.5
35	44	50	2.0	5	8.5	7.5
38	49	56	2.0	6	10.0	9.0
40	51	58	2.0	6	10.0	9.0
43	54	61	2.0	6	10.0	9.0
45	56	63	2.0	6	10.0	9.0
48	59	66	2.0	6	10.0	9.0
50	62	70	2.5	6	10.5	9.5
53	65	73	2.5	6	12.0	11.0
55	67	75	2.5	6	12.0	11.0
58	70	78	2.5	6	12.0	11.0
60	72	80	2.5	6	12.0	11.0
63	75	83	2.5	6	12.0	11.0
65	77	85	2.5	6	12.0	11.0
68	81	90	2.5	7	12.5	11.3
70	83	92	2.5	7	12.5	11.3
75	88	97	2.5	7	12.5	11.3
80	95	105	3.0	7	13.0	12.0
85	100	110	3.0	7	15.0	14.0
90	105	115	3.0	7	15.0	14.0
95	110	120	3.0	7	15.0	14.0
100	115	125	3.0	7	15.0	14.0

## S2G4



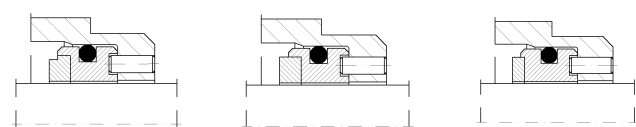
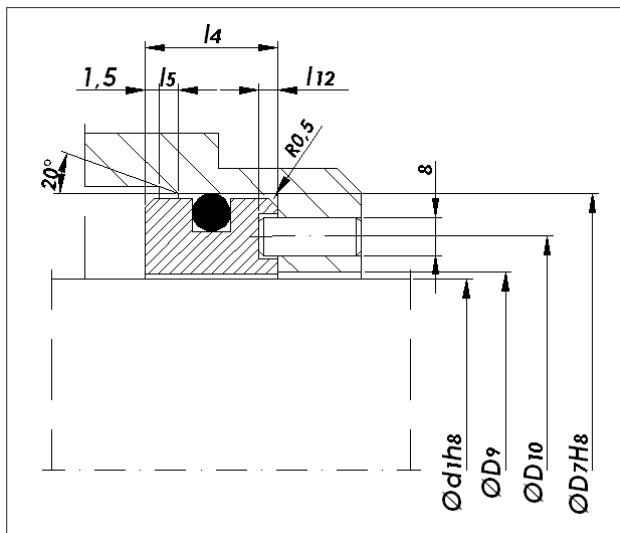
S2.1G4

S2.2G4

S2.3G4

$d_1$	$D_{11}$	$D_{12}$	$l_{12}$	$l_{14}$	$l_{15}$	$l_{16}$
10	15.5	19.2	7.5	6.6	1.2	3.8
12	17.5	21.6	6.5	5.6	1.2	3.8
14	20.5	24.6	6.5	5.6	1.2	3.8
16	22.0	28.0	8.5	7.5	1.5	5.0
18	24.0	30.0	9.0	8.0	1.5	5.0
20	29.5	35.0	8.5	7.5	1.5	5.0
22	29.5	35.0	8.5	7.5	1.5	5.0
24	32.0	38.0	8.5	7.5	1.5	5.0
25	32.0	38.0	8.5	7.5	1.5	5.0
28	36.0	42.0	10.0	9.0	1.5	5.0
30	39.2	45.0	11.5	10.5	1.5	5.0
32	42.2	48.0	11.5	10.5	1.5	5.0
33	44.2	50.0	12.0	11.0	1.5	5.0
35	46.2	52.0	12.0	11.0	1.5	5.0
38	49.2	55.0	11.3	10.3	1.5	5.0
40	52.2	58.0	11.8	10.8	1.5	5.0
43	53.3	62.0	13.2	12.0	2.0	6.0
45	55.3	64.0	12.8	11.6	2.0	6.0
48	59.7	68.4	12.8	11.6	2.0	6.0
50	60.8	69.3	12.8	11.6	2.0	6.0
53	63.8	72.3	13.5	12.3	2.0	6.0
55	66.5	75.4	14.5	13.3	2.0	6.0
58	69.5	78.4	14.5	13.3	2.0	6.0
60	71.5	80.4	14.5	13.3	2.0	6.0
65	76.5	85.4	14.2	13.0	2.0	6.0
68	82.7	91.5	14.9	13.7	2.0	6.0
70	83.0	92.0	14.2	13.0	2.0	6.0
75	90.2	99.0	15.2	14.0	2.0	6.0
80	95.2	104.0	16.2	15.0	2.0	6.0
85	100.2	109.0	16.0	14.8	2.0	6.0
90	105.2	114.0	16.0	14.8	2.0	6.0
95	111.6	120.3	17.0	15.8	2.0	6.0
100	114.5	123.3	17.0	15.8	2.0	6.0

## S3



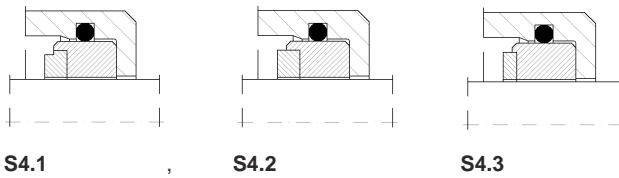
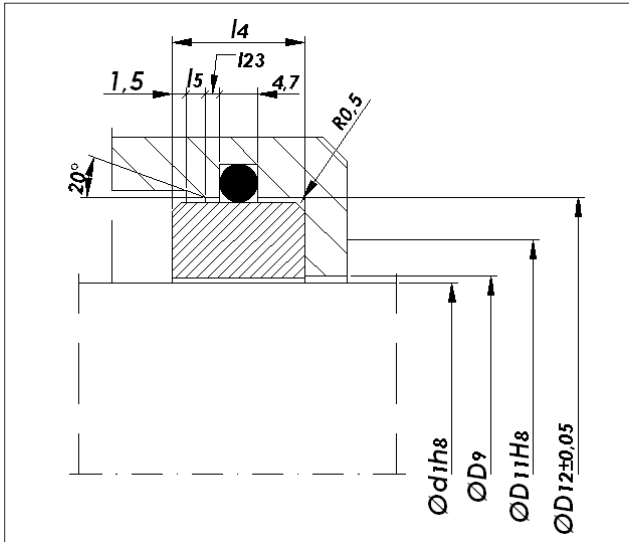
S3.1

S3.2

S3.3

$d_1$	$D_7$	$D_9$	$d_{10}$	$l_4$	$l_5$	$l_{12}$
10	21	11.0	16.0	10.0	1.5	1.5
12	23	13.0	18.0	10.0	1.5	1.5
14	25	15.0	20.0	10.0	1.5	1.5
16	27	17.0	22.0	10.0	1.5	1.5
18	33	19.0	25.0	11.5	2.0	1.5
20	35	21.0	27.0	11.5	2.0	1.5
22	37	23.0	29.0	11.5	2.0	1.5
24	39	25.0	31.0	11.5	2.0	1.5
25	40	26.0	32.0	11.5	2.0	1.5
28	43	29.0	36.0	11.5	2.0	2.0
30	45	31.5	38.0	11.5	2.0	2.0
32	48	33.5	40.5	11.5	2.0	2.0
33	48	34.5	41.0	11.5	2.0	2.0
35	50	36.5	43.0	11.5	2.0	2.0
38	56	39.5	47.0	14.0	2.0	2.0
40	58	41.5	49.0	14.0	2.0	2.0
43	61	44.5	52.5	14.0	2.0	2.0
45	63	46.5	54.0	14.0	2.0	2.0
48	66	49.5	57.0	14.0	2.0	2.0
50	70	52.0	60.0	15.0	2.5	2.5
53	73	55.0	63.5	15.0	2.5	2.5
55	75	57.0	65.5	15.0	2.5	2.5
58	78	60.0	67.5	15.0	2.5	2.5
60	80	62.0	70.0	15.0	2.5	2.5
63	83	65.0	73.0	15.0	2.5	2.5
65	85	67.0	76.0	15.0	2.5	2.5
68	90	70.0	80.0	15.0	2.5	2.5
70	92	72.0	82.0	17.0	2.5	2.5
75	97	77.0	87.0	17.0	2.5	2.5
80	105	82.0	93.5	17.0	3.0	3.0
85	110	87.0	98.5	17.0	3.0	3.0
90	115	92.0	103.5	17.0	3.0	3.0
95	120	97.0	108.5	17.0	3.0	3.0
100	125	102.0	113.5	17.0	3.0	3.0

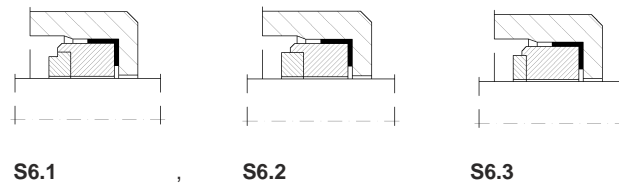
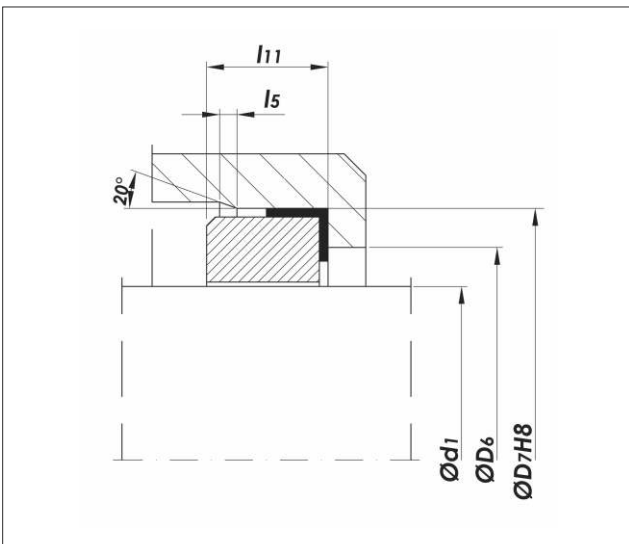
### S4



d <sub>1</sub>	D <sub>9</sub>	D <sub>11</sub>	D <sub>12</sub>	I <sub>4</sub>	I <sub>5</sub>	I <sub>13</sub>
10	11.0	21.2	26.8	10.0	1.5	2.0
12	13.0	24.2	29.8	10.0	1.5	2.0
14	15.0	26.2	31.8	10.0	1.5	2.0
16	17.0	27.2	32.8	10.0	1.5	2.0
18	19.0	33.2	38.8	11.5	2.0	2.5
20	21.0	35.2	40.8	11.5	2.0	2.5
22	23.0	37.2	42.8	11.5	2.0	2.5
24	25.0	40.2	45.8	11.5	2.0	2.5
25	26.0	40.2	45.8	11.5	2.0	2.5
28	29.0	43.2	48.8	11.5	2.0	2.5
30	31.5	45.2	50.8	11.5	2.0	2.5
32	33.5	48.2	53.8	11.5	2.0	2.5
33	34.5	48.2	53.8	11.5	2.0	2.5
35	36.5	50.2	55.8	11.5	2.0	2.5
38	39.5	56.2	61.8	14.0	2.0	3.0
40	41.5	58.2	63.8	14.0	2.0	3.0
43	44.5	61.2	66.8	14.0	2.0	3.0
45	46.5	63.2	68.8	14.0	2.0	3.0
48	49.5	66.2	71.8	14.0	2.0	3.0
50	52.0	70.2	75.8	15.0	2.5	3.5
53	55.0	73.2	78.8	15.0	2.5	3.5
55	57.0	75.2	80.8	15.0	2.5	3.5
58	60.0	78.2	83.8	15.0	2.5	3.5
60	62.0	82.2	87.8	15.0	2.5	3.5
63	65.0	85.2	90.8	15.0	2.5	3.5
65	67.0	95.2	90.8	15.0	2.5	3.5
68	70.0	92.2	97.8	15.0	2.5	3.5
70	72.0	92.2	97.8	17.0	2.5	4.0
75	77.0	98.2	103.8	17.0	2.5	4.0
80	82.0	108.2	113.8	17.0	3.0	4.0
85	87.0	111.2	116.8	17.0	3.0	4.0
90	92.0	117.2	122.8	17.0	3.0	4.0
95	97.0	120.2	125.8	17.0	3.0	4.0
100	102.0	127.2	132.8	17.0	3.0	4.0

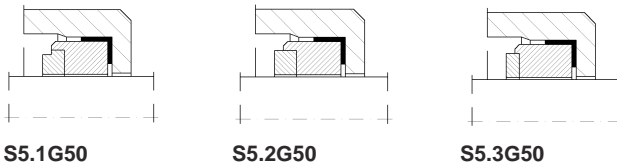
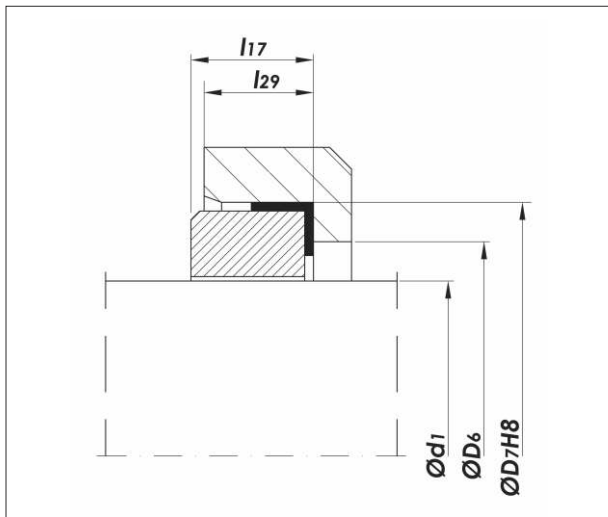
### S5

DIN 24960



d <sub>1</sub>	D <sub>6</sub>	D <sub>7</sub>	I <sub>5</sub>	I <sub>11</sub>
10	17	21	1.5	6.6
12	19	23	1.5	6.6
14	21	25	1.5	6.6
16	23	27	1.5	6.6
18	27	33	2.0	7.5
20	29	35	2.0	7.5
22	31	37	2.0	7.5
24	33	39	2.0	7.5
25	34	40	2.0	7.5
28	37	43	2.0	7.5
30	39	45	2.0	7.5
32	42	48	2.0	7.5
33	42	48	2.0	7.5
35	44	50	2.0	7.5
38	49	56	2.0	9.0
40	51	58	2.0	9.0
43	54	61	2.0	9.0
45	56	63	2.0	9.0
48	59	66	2.0	9.0
50	62	70	2.5	9.5
53	65	73	2.5	11.0
55	67	75	2.5	11.0
58	70	78	2.5	11.0
60	72	80	2.5	11.0
63	75	83	2.5	11.0
65	77	85	2.5	11.0
68	81	90	2.5	11.3
70	83	92	2.5	11.3
75	88	97	2.5	11.3
80	95	105	3.0	12.0
85	100	110	3.0	14.0
90	105	115	3.0	14.0
95	110	120	3.0	14.0
100	115	125	3.0	14.0

## S5G50



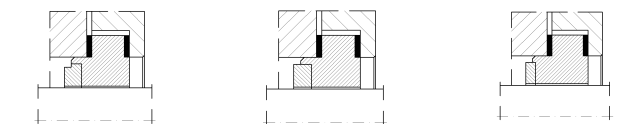
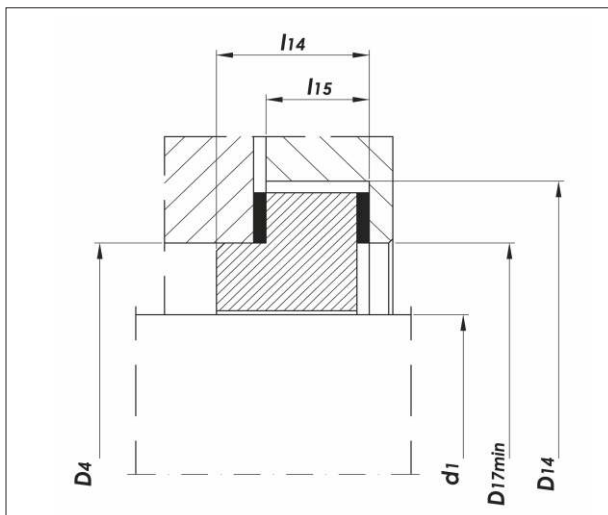
S5.1G50

S5.2G50

S5.3G50

$d_1$	$D_6$	$D_7$	$l_{17}$	$l_{29}$
10	11	24.60	9.0	7.5
12	13.5	27.80	9.0	7.5
14	17	30.95	10.5	9.0
16	17	30.95	10.5	9.0
18	20	34.15	10.5	9.0
20	21.5	35.70	10.5	9.0
22	23	37.30	10.5	9.0
24	26.5	40.50	10.5	9.0
25	26.5	40.50	10.5	9.0
28	29.5	47.65	12.0	10.5
30	32.5	50.80	12.0	10.5
32	32.5	50.80	12.0	10.5
33	36.5	54.00	12.0	10.5
35	36.5	54.00	12.0	10.5
38	39.5	57.15	12.0	10.5
40	42.5	60.35	12.0	10.5
43	46	63.50	12.0	10.5
45	46	63.50	12.0	10.5
48	49	66.70	12.0	10.5
50	52	69.85	13.5	12.0
53	55.5	73.05	13.5	12.0
55	58.5	76.20	13.5	12.0
58	61.5	79.40	13.5	12.0
60	61.5	79.40	13.5	12.0
63	-	-	-	-
65	68	92.10	16.0	14.5
68	71	95.25	16.0	14.5
70	71	95.25	16.0	14.5
75	77.5	101.60	16.0	14.5
80	84	114.30	20.0	18.5
85	87	117.50	20.0	18.5
90	93.5	123.85	20.0	18.5
95	96.5	127.00	20.0	18.5
100	103	133.35	20.0	18.5

## S6



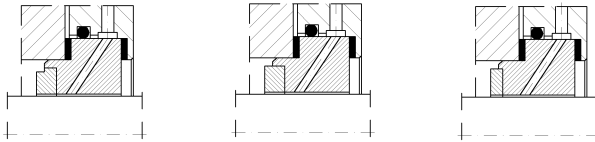
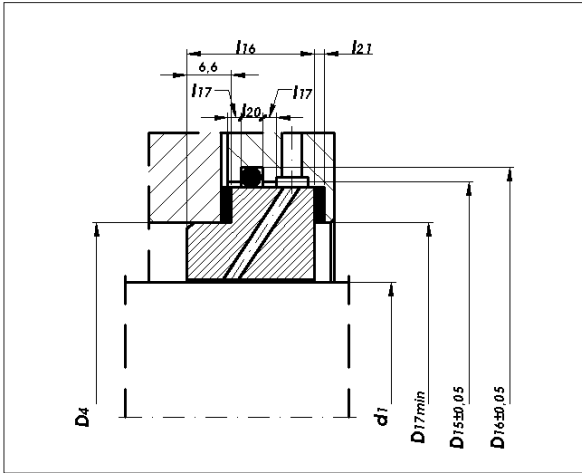
S6.1

S6.2

S6.3

$d_1$	$D_4$	$D_{14}$	$D_{17}$	$l_{14}$	$l_{15}$
10	22	38	22	17	9.0
12	24	40	24	17	9.0
14	26	42	26	17	9.0
16	28	44	28	17	9.0
18	34	47	34	17	9.0
20	36	49	36	17	9.0
22	38	51	38	17	9.0
24	40	54	40	17	9.0
25	41	54	41	17	9.0
28	44	58	44	17	9.0
30	46	61	46	17	9.5
32	48	61	48	17	9.5
33	49	61	49	17	9.5
35	51	62	51	17	9.5
38	58	70	58	17	9.5
40	60	73	60	17	9.5
43	63	80	63	17	9.5
45	65	80	65	17	9.5
48	68	83	68	17	9.5
50	70	83	70	17	9.5
53	73	89	73	17	9.5
55	75	96	75	17	9.5
58	83	98	83	17	9.5
60	85	99	85	20	9.5
63	88	103	88	20	9.5
65	90	108	90	20	9.5
68	93	112	93	20	9.5
70	95	112	95	25	14.5
75	104	117	104	25	14.5
80	109	126	109	25	14.5
85	114	128	114	25	14.5
90	119	134	119	25	14.5
95	124	137	124	25	14.5
100	129	144	129	25	14.5

# S7



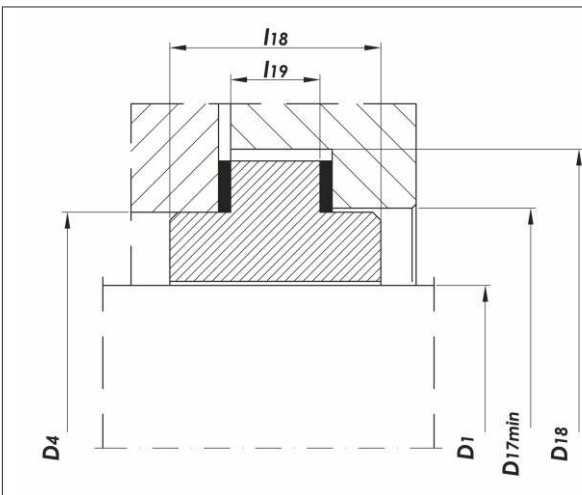
S7.1

S7.2

S7.3

$d_1$	$D_4$	$D_{15}$	$D_{16}$	$D_{17}$	$l_{16}$	$l_{17}$	$l_{20}$	$l_{21}$
10	22	36.2	40.4	23.0	19	2.0	3.2	1.0
12	24	39.2	43.4	25.0	19	2.0	3.2	1.0
14	26	42.2	46.4	27.0	19	2.0	3.2	1.0
16	28	44.2	48.4	29.0	19	2.0	3.2	1.0
18	34	46.2	50.4	35.0	19	2.0	3.2	1.0
20	36	48.2	52.4	37.5	19	2.0	3.2	1.0
22	38	49.2	52.4	39.5	19	2.0	3.2	1.0
24	40	51.2	55.4	41.5	19	2.0	3.2	1.0
25	41	51.2	58.4	42.5	19	2.0	3.2	1.5
28	44	54.2	58.4	45.5	19	2.0	3.2	1.5
30	46	55.2	59.4	47.5	19	2.0	3.2	1.5
32	48	57.2	61.4	49.5	19	2.0	3.2	1.5
33	49	59.2	63.4	50.5	19	2.0	3.2	1.5
35	51	60.2	64.4	52.5	19	2.0	3.2	1.5
38	58	68.2	72.4	59.5	19	2.0	3.2	1.5
40	60	70.2	74.4	62.0	19	2.0	3.2	1.5
43	63	73.2	77.4	65.0	19	2.0	3.2	1.5
45	65	76.2	80.4	67.0	19	2.0	3.2	1.5
48	68	83.2	87.4	70.0	19	2.0	3.2	1.5
50	70	83.2	87.4	72.0	19	2.0	3.2	1.5
53	73	89.2	93.4	75.0	19	2.0	3.2	2.0
55	75	89.2	93.4	77.0	19	2.0	3.2	2.0
58	83	95.2	99.4	85.0	19	2.0	3.2	2.0
60	85	98.2	103.8	87.0	22	2.5	4.3	2.0
63	88	101.2	106.8	90.0	22	2.5	4.3	2.0
65	90	104.2	109.8	92.0	22	2.5	4.3	2.0
68	93	108.2	113.8	95.0	22	2.5	4.3	2.0
70	95	111.2	116.8	97.0	27	4.0	4.3	2.0
75	104	120.2	125.8	107.0	27	4.0	4.3	2.0
80	109	126.2	131.8	112.0	27	4.0	4.3	2.0
85	114	130.2	135.8	117.0	27	4.0	4.3	2.0
90	119	136.2	141.8	122.0	27	4.0	4.3	2.0
95	124	140.2	150.8	127.0	27	4.0	4.3	2.0
100	129	146.2	163.8	132.0	27	4.0	4.3	2.0

# S8



$d_1$	$D_4$	$D_{17}$	$D_{18}$	$l_{18}$	$l_{19}$
10	22	27.2	37	18	8
12	24	30.2	39	18	8
14	26	31.2	41	18	8
16	28	34.4	43	18	8
18	34	37.5	46	18	8
20	36	37.5	47	18	8
22	38	38.5	49	18	8
24	40	42.5	52	18	8
25	41	42.5	52	26	11
28	44	46.6	59	26	11
30	46	49.6	59	26	11
32	48	51.6	64	26	11
33	49	54.6	67	26	11
35	51	54.6	67	26	11
38	58	57.6	70	26	11
40	60	62.6	75	26	11
43	63	65.0	80	26	11
45	65	67.0	80	26	11
48	68	70.0	83	26	11
50	70	72.0	85	26	11
53	73	75.0	96	32	14
55	75	77.0	96	32	14
58	83	85.0	101	32	14
60	85	87.0	101	32	14
63	88	90.0	106	32	14
65	90	92.0	106	32	14
68	93	95.0	111	32	14
70	95	97.0	111	32	14
75	104	107.0	116	32	14
80	109	112.0	121	32	14
85	114	117.0	126	32	14
90	119	122.0	131	32	14
95	124	127.0	136	32	14
100	129	132.0	141	32	14